



Recommended Cutting Data

DCOMP - Carbide Composite Drill *Inch*

Workpiece Material			Drill Diameter (inch)				
			1/8"	1/4"	3/8"	1/2"	
Cutting Speed (Vc) - ft/min		Feed (f) - inch per Revolution (inch/rev)					
Coolant	ft/min						
N	Plastics	No	330	.002	.004	.005	.006
	Graphite / Composite	No	420	.002	.004	.005	.006

DCOMP - Carbide Composite Drill *Metric*

Workpiece Material			Drill Diameter (mm)				
			3.0	6.0	10.0	12.0	
Cutting Speed (Vc) - m/min		Feed (f) - mm per Revolution (mm/rev)					
Coolant	m/min						
N	Plastics	No	100	0.05	0.10	0.13	0.15
	Graphite / Composite	No	125	0.05	0.10	0.13	0.15

Recommended technical data should be considered advisory only as actual machining conditions vary.

Tooling on our Website